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Received: 05/04/2020 Completed: 05/06/2020 Letter: H3 TM P.O.#: Test Report #: 3-38364-3-RV

Client's Identification Style: Contour. Content: 100% PBT. Finish: None. Weight: 380 g/m². Color #: 60158 Dark Grey. Product End Use: Upholstery.

Tested For: Alvyda Kraulediene Gabriel A/S Hjulmagervej 55 Tel: 011-45-42134509 Ext:

Test Category: Seam Slippage

Specifier: ACT

LE 2019; V 02/20 PC: 8H

dl/SM

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (March 2019)

PRODUCT CATEGORY: Upholstery - Woven Fabrics

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and fill

SEAM CONSTRUCTION:

Seam Allowance: 0.5"

Seam Type:

301 Lockstitch

Thread Type:

100% Nylon Bonded Monocord;

Needle Thread size 8/Bobbin Thread Size 5

Needle:

Size 22 Ball Point

Stitches/Inch:

 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)

Average reported to the nearest 0.5 lb force (lbf)

Direction	Specimen #	(lbf)
Warp	1	64.0 SS
	2	69.0 SS
	3	45.0 SS
	4	66.0 SS
	5	40.0 SS
	Avg:	57.0
Fill	6	64.5 SS
	7	92.5 SB
	8	72.5 SS
	9	97.0 SB
	10	72.0 SS
	Avg:	79.5

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage

SB = Seam break before 1/4" slippage

FB = Fabric break before 1/4" slippage

FBS = Fabric break at Seam before 1/4" slippage

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Received:05/0	4/2020 Completed: 05/06/2020	Letter: H3	TM	P.O.#:	Test Report #:	3-38364-3-RV		
Client's Style: Contour. Content: 100% PBT. Finish: None. Weight: 380 g/m². Color #: 60158 Dark Grey. Product End Use: Upholstery.								
Tested For: Alvyda Kraulediene Gabriel A/S			Key Test: ASTM D 4034/ACT RVNC					
	Hjulmagervej 55 DK-9000 Aalborg, Denmark			Tel: 011-4 Fax:	5-42134509 Ex	t:		

REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

[x] Complies; [] Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

RV.07.10.20 /gb

AUTHORIZED SIGNATURE SGS North America

/gb

Phyllis Pettit
JUL 1 5 2020

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