



Received:04/26/2018	Completed:05/09/2018	Letter: A2	RV	P.O.#:	Test Report #:	3-25811-2-
Client's Identification	Style: Just. Content: 98% Post-Consumer Recycled Polyester, 2% Polyester. Finish: None. Weight: 317 g/lm. Color #: 60120. Product End Use: Upholstery.					
Tested For: Bente Ellingsoe, Quality Department			Key Test: ASTM D 4034/ACT			150
Gabriel A/S Hjulgagervej 55 DK-9000 Aalborg, Denmark			Tel: 011-45-9630-3100		Ext:	
			Fax: 011-45-9811-6125			

Test Category: Seam Slippage Specifier: ACT LE 2015; V 08/15 PC: 8H dl/SM
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
 Seam Type: 301 Lockstitch
 Thread Type: 100% Nylon Bonded Monocord;
 Needle Thread size 8/Bobbin Thread Size 5
 Needle: Size 22 Ball Point
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)	
Warp Yarn Slippage: (seamed in warp direction)	1	69.5	SS
	2	83.0	SS
	3	53.0	SS
	4	78.0	SS
	5	84.0	SS
	Avg:	73.5	
Weft Yarn Slippage: (seamed in weft direction)	6	105.0	SB
	7	104.5	SB
	8	92.5	SB
	9	99.0	SB
	10	91.5	SB
	Avg:	98.5	

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage
 SB = Seam break before 1/4" slippage
 FB = Fabric break before 1/4" slippage
 FBS = Fabric break at Seam before 1/4" slippage



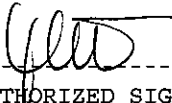
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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies; Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.



 AUTHORIZED SIGNATURE
 GOVMARK
 /ac

Phyllis Pettit
 MAY 22 2018

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