



Received:02/07/2018	Completed:02/16/2018	Letter: W4	RG	P.O.#:	Test Report #:	3-24458-4-
Client's Identification	Style: 2480 Cura. Date of Mfg.: 30-01-2018. Composition: 100% Post-Consumer Recycled Polyester. Weight: 420 g/lm. Color #: 60111-Black. Product End Use: Upholstery.					
Tested For: Bente Ellingsoe, Quality Department			Key Test: ASTM D 4034/ACT		150	
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark			Tel: 011-45-9630-3100 Fax: 011-45-9811-6125		Ext:	

Test Category: Seam Slippage Specifier: ACT LE 2015; V 08/15 PC: 8H dl/SM
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
 Seam Type: 301 Lockstitch
 Thread Type: 100% Nylon Bonded Monocord;
 Needle Thread size 8/Bobbin Thread Size 5
 Needle: Size 22 Ball Point
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	119.0 SB
	2	111.5 SB
	3	113.0 SB
	4	114.5 SB
	5	112.0 SB
	Avg:	114.0
Weft Yarn Slippage: (seamed in weft direction)	6	104.5 SB
	7	115.0 SB
	8	117.5 SB
	9	103.0 SB
	10	112.0 SB
	Avg:	110.5

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage
 SB = Seam break before 1/4" slippage
 FB = Fabric break before 1/4" slippage
 FBS = Fabric break at Seam before 1/4" slippage



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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies; Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

Phyllis Pettit
 FEB 26 2018

 AUTHORIZED SIGNATURE

GOVMARK
 /jb lpm